

## YARN TABLE

The values below represent a general guideline for the use of different yarns. However, the selection of yarns must be adjusted to the specific requirements, taking into account factors such as the conditions and specific weight of the yarn. In general, we recommend using twisted yarns, and for coarse gauges the use of several twisted threads.

CMS 830 C knit&wear	
<b>Gauge</b>	<b>Nm end number</b>
E 2,5.2	1 – 2
CMS 520 C	
<b>Gauge</b>	<b>Nm end number</b>
E 3	1 – 2
E 3,5	1,4 – 2,5
E 4	1,4 – 3
Other machines	
<b>Gauge</b>	<b>Nm end number</b>
E 5	3 – 4,5
E 7	4,5 – 7
E 8	6 – 8
E 10	8 – 12
E 12	10 – 18
E 14	14 – 20
E 16	20 – 30
E 18	20 – 40
E 2,5.2	3 – 4,5 all needles 1,3 - 2 every second needle
E 3,5.2	4,5 – 7 all needles 1,5 – 2,5 every second needle
E 5.2	8 – 12 all needles 3 – 4,5 every second needle
E 6.2	10 – 16 all needles 4,5 – 7 every second needle
E 7.2	14 – 20 all needles 6 – 8 every second needle
E 8.2	15 – 25 all needles 10 – 12 every second needle
E 9.2	20 – 30 all needles 10 – 16 every second needle